Leadscrew and Backlash Strapping
For "Bx" Mills *(Interface Board)*

Notes: 1. Strap Sign Bit to move axis shorter.
2. Leadscrew Comp. = Amount strapped in 13.100 "
(KMB 1, MB 1, KMB1m)
3. Leadscrew Comp. = Amount strapped in 52.400 "
(MB 2, MB 3)
4. Backlash Comp. for MB 2 and MB 3 is 1/2 amount shown.
(i.e. .00005 is the smallest increment)

Leadscrew — X 1
.0001" .0002" .0004" .0008" .0016" SIGN

Leadscrew — Y 1
.0001" .0002" .0004" .0008" .0016" SIGN

Leadscrew — Z 1
.0001" .0002" .0004" .0008" .0016" SIGN

Backlash — X 2
.0004" .0008" .0016" .0002" .0001"

Backlash — Y 2
.0004" .0008" .0016" .0002" .0001"

Backlash — Z 2
.0004" .0008" .0016" .0002" .0001"