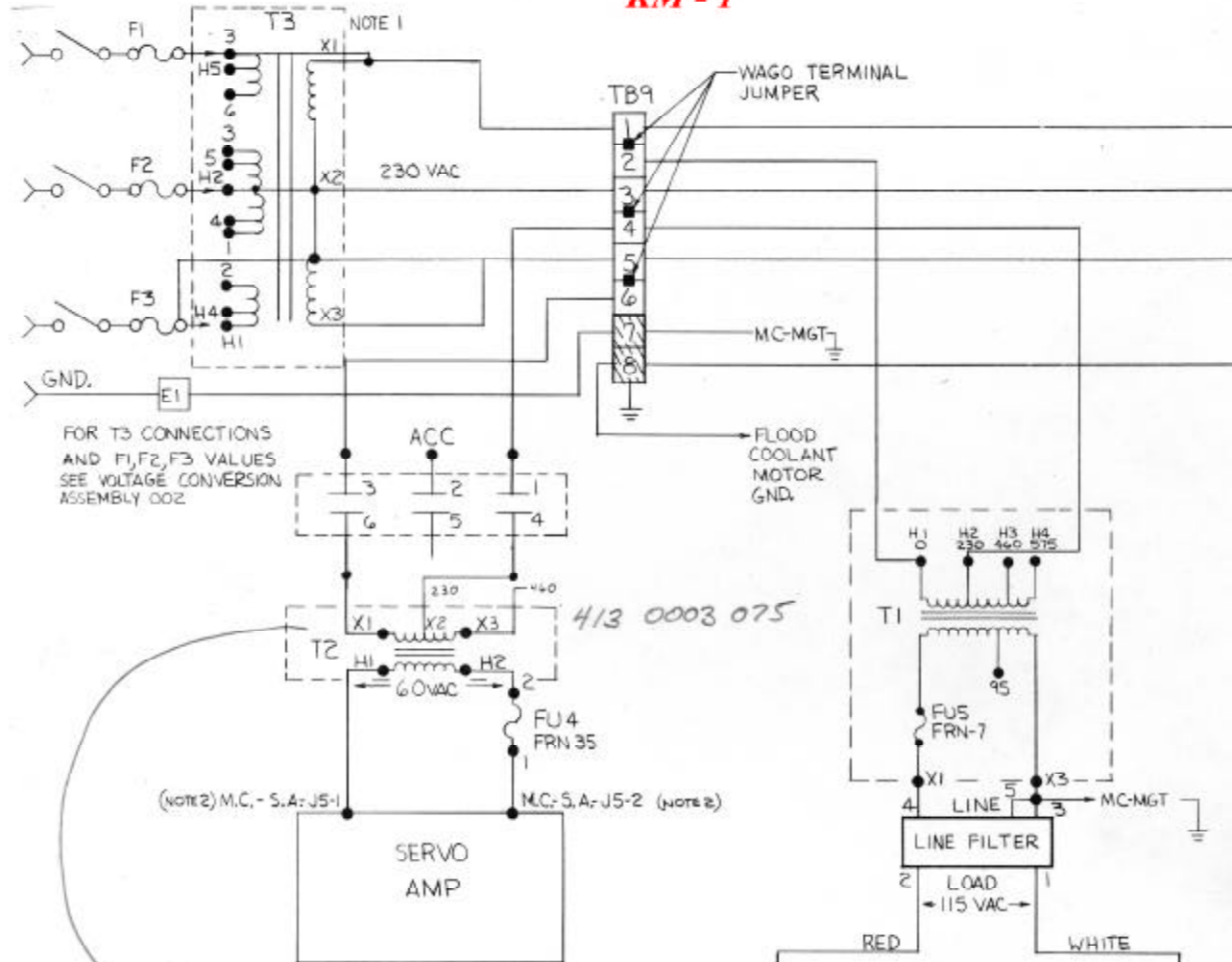


Main Transformer Wiring KM - 1



~~X1 X3 X2 X4~~
 CORRECTED PRIMARY

NOTES:

1. T3 IS OPTIONAL TO BE USED FOR 208, 575 OPERATION ONLY.
2. M.C.-S.A.-J5-1,2 FOR RANTRONICS ONLY. HURCO SERVO AMP CONNECTIONS MADE DIRECTLY TO BRIDGE.
3. S.A. J4-1,2 FOR RANTRONICS ONLY. HURCO SERVO AMP CONNECTIONS MADE DIRECTLY TO TRANSFORMER.